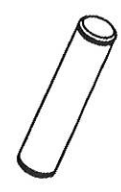
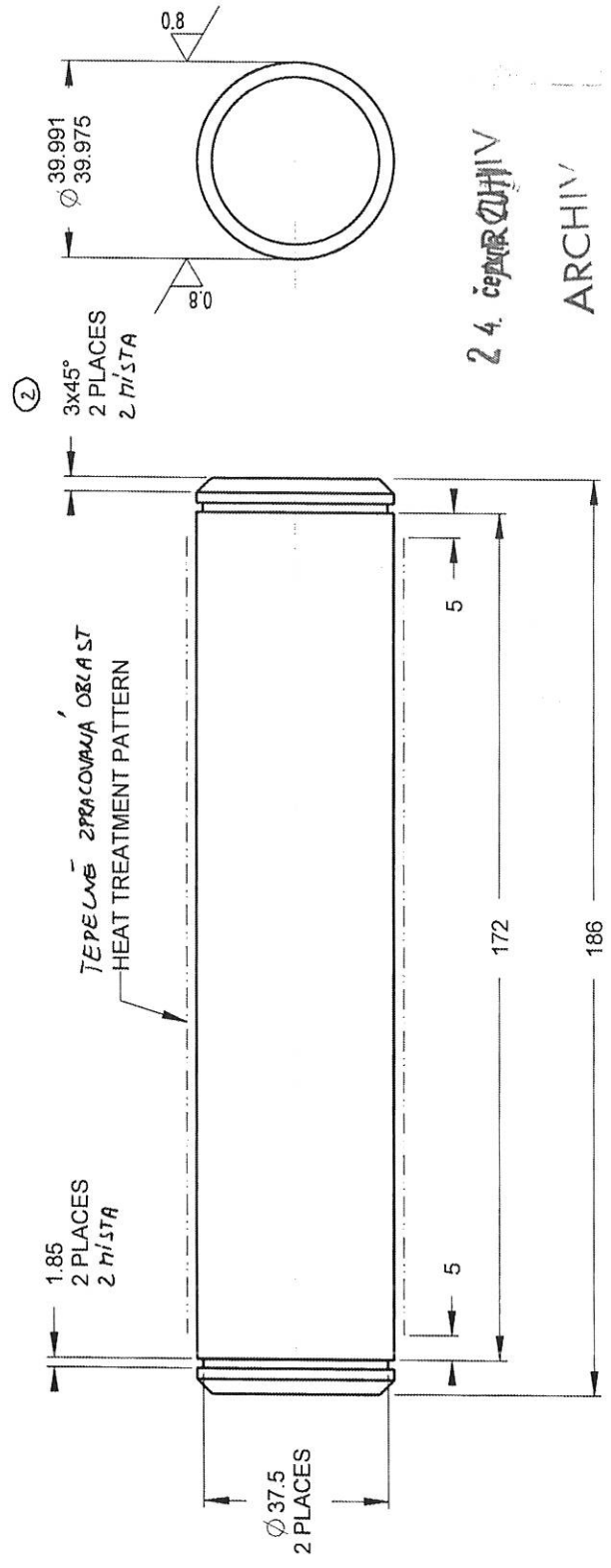


1 2 3 4 5 6 7 8



PICTORIAL VIEW
SCALE 1:5



NOTE:

FINISH:
GALVANISED AND CHROMIUM PLATE TO DIN 50 961
COATING THICKNESS TO BE 10 μm.
DIMENSIONS SHOWN AFTER COATING.

POZNÁMKY:
POVRCHOVÁ ÚPRAVA:
CHROMAT PLE DIN 50961
TLOUŠŤKA POVLAKU 10 μm
ROZMĚRY UVEDENY PO POKROVENÍ
INDUKČNĚ KALENO NA 56 ± 2 HRC
DO HLoubKY 1,25 ± 2 mm

PŘEKLAD

dne: 24.06.2011
PROVEDLÁ

INDUCTIVELY HARDENED
SURFACE HARDNESS 562 HR "C"
HARDENING DEPTH 1.25 - 2 mm.

TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
NOMINAL SIZE OF DIMENSION	mm	OVER	UNDER
0-25	±0.10	0	-0.10
25-50	±0.15	0	-0.15
50-100	±0.20	0	-0.20
100-150	±0.25	0	-0.25
150-200	±0.30	0	-0.30
200-250	±0.35	0	-0.35
250-300	±0.40	0	-0.40
300-400	±0.50	0	-0.50
400-500	±0.60	0	-0.60
500-600	±0.70	0	-0.70
600-800	±0.80	0	-0.80
800-1000	±1.00	0	-1.00

SCALE	1:1
1 OF 1	
DRWG SIZE	A3
1.8 kg	
SEE NOTE	
TEST SPECIFICATION	
MATERIAL	DIN1013 42CRMO4
FINISH	
TEST SPECIFICATION	

NAME	6111678M1
DATE	2003/2007
APPROVED	N. SOMKE
COVENANT	
DATE	27/04/2007
APPROVED	
COVENANT	

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COVENANT	

1 2 3 4 5 6 7 8

200